



# Stainless Steel

Precision Marshall's Ruetom 420 is a hardenable, 12% chromium (minimum) martensitic stainless steel with good corrosion resistance along with high strength and hardness. Meets ASTM A276-17.

# **Typical Analysis**

Carbon	0.40
Manganese	0.40
Silicon	0.40
Chromium	13.00

# **Applications**

Ruetom 420 applications include cutlery, shear blades, valves, surgical equipment.

# Annealing

Heat slowly and uniformly to 1600°F for 6 hours and cool slowly in furnace.

# **Heat Treating**

Ruetom 420 can be heat treated by oil quenching from 1800°F to 1900°F.

# Tempering

Tempering should be at the proper temperature to achieve the desired hardness. Tempering between 800°F and 1100°F should be avoided due to a decrease in corrosion resistance and toughness.

Tempering Temperature ((°F)	Rockwell Hardness (RC)	
300	52	
400	52	
500	50	
600	50	
700	49	
800	49	

Note: Variations in section size, heating rate, soak time, quench rate and tempering will cause deviations from the above values. Precision Marshall should be consulted for specific applications.

www.pmsteel.com

# PRECISION MARSHALL

# NATIONAL DISTRIBUTION CENTER

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# **RUETOM SPECIAL 420**

The following additional products are available through our authorized distributors.

DEL	UXE	<b>PLA</b>	<b>TES</b>

MARSHALLOY MQ<sup>®</sup>/FM MARSHALLOY<sup>™</sup> STD 4142 MARSHALLOY<sup>™</sup> 4140 (Annealed) PRESCO O-1 **AIRTRUE A-2** SUPER 7 MQ® S-7 **ARISTOCRAT D-2 FIRECHROME H-13** 

SUPER 7 S-7

PRECISION Marshali The Deluxe Company

# **HEADQUARTERS**

99 Berry Road Washington, PA 15301 **T:** 800 537 7528 F: 800 350 1353

# The Deluxe Company's Guarantee of Quality

Precision Marshall's conformance to specifications is the highest in the industry. Precision Marshall assumes complete liability for any costs directly relating to a deviation from our published specifications. Any such costs, properly documented, will be reimbursed. For more information, visit us at www.pmsteel.com.

# **GROUND FLAT STOCK** PRESCO O-1

**AIRTRUE A-2 ARISTOCRAT D-2** SUPER 7 S-7

NUTEC 42<sup>®</sup> 4142 **FIRECHROME H-13** PREMAR 410

**RUETOM SPECIAL 420** 

PREMAR 440C MARSHALLCRAT LC **DRILL ROD** WATERCRAT W-1 **OILCRAT O-1** 

**AIRTRUE A-2** 

SUPER 7 S-7 **ARISTOCRAT D-2 FIRECHROME H-13PH TRM-2 M-2** WATERCRAT W-1 (Colddrawn)

